SAFETY DATA SHEET



MG 462 MOLY ADD BLEND

Section 1. Identification

Product name : MG 462 MOLY ADD BLEND

Product description : base oil and additives

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Additive concentrate/slurry

Uses advised against: This product is not recommended for any industrial, professional or consumer use

other than the Identified Uses above.

Supplier : ExxonMobil Asia Pacific Pte.Ltd. (Company No.: 196800312N)

1 HarbourFront Place

#06-00 HarbourFront Tower One 098633 Singapore

24 Hour Emergency

Telephone

: 800 101 2201 / +65 3158 1349 (CHEMTREC)

Supplier General Contact : (65) 6885 8000 **FAX** : (65) 6885 8938

Section 2. Hazards identification

Classification of the substance or mixture

: SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SKIN SENSITISATION - Category 1

This material is considered to be hazardous according to regulatory guidelines (see

Section 15).

GHS label elements, including precautionary statements

Hazard pictograms :





Signal word : Danger

Hazard statements : H317 - May cause an allergic skin reaction.

H318 - Causes serious eye damage.

Precautionary statements

Prevention: P261 - Avoid breathing vapour.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P280 - Wear protective gloves. Wear eye or face protection.

Response : P302 + P352 - IF ON SKIN: Wash with plenty of water.

P305 + P310, P351, P338 - IF IN EYES: Immediately call a POISON CENTER or doctor. Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention. P362 + P364 - Take off contaminated clothing and wash it before reuse.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

Contains : zinc dialkyl dithiophosphate and hydroxyalkyl carboxylic ester

Other hazards which do not

Nota

: None known.

result in classification

: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

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Section 2. Hazards identification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

| Ingredient name | % | Identifiers |
|--|-----------|-----------------|
| zinc dialkyl dithiophosphate | ≥10 - <15 | CAS: 68457-79-4 |
| hydroxyalkyl carboxylic ester | ≤3 | CAS: 68411-58-5 |
| distillates (petroleum), hydrotreated heavy paraffinic | ≤3 | CAS: 64742-54-7 |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention immediately. Chemical burns must be treated promptly by a physician.

Inhalation

: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury. Wash clothing before reuse. Clean shoes thoroughly before reuse. Continue to rinse for at least 10 minutes. Get medical attention immediately. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Chemical burns must be treated promptly by a physician. Call a poison center or physician. Wash with plenty of soap and water. In the event of any complaints or symptoms, avoid further exposure.

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

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Section 4. First-aid measures

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes mild skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Local necrosis as evidenced by delayed onset of pain and tissue damage a few

hours after injection.

Ingestion : Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

: hydrogen sulphide, Incomplete combustion products, Oxides of carbon, phosphorus oxides, Smoke, Fume, sulfur oxides

Special protective actions for fire-fighters

: Use standard firefighting procedures and consider the hazards of other involved materials. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. Assure an extended cooling down period to prevent reignition. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not breathe vapour or mist.

For emergency responders:

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and material for containment and cleaning up

Small spill

Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Confine the spill immediately with booms. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants. Warn other shipping. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Static Accumulator

: This material is not a static accumulator.

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Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | Exposure limits |
|--|---|
| molybdenum (iv) sulphide | Workplace Safety and Health Act (Singapore, 6/2024) [Molybdenum, Insoluble compounds] PEL (long term) 8 hours: 10 mg/m³ (Mo). ACGIH TLV (United States, 1/2024) [Molybdenum, Metal and insoluble compounds] TWA 8 hours: 10 mg/m³ (as Mo). Form: Inhalable fraction. TWA 8 hours: 3 mg/m³ (as Mo). Form: Respirable fraction. |
| residual oils (petroleum), solvent-dewaxed | Workplace Safety and Health Act (Singapore, 6/2024) [Oil Mist, mineral] PEL (long term) 8 hours: 5 mg/m³. Form: Mist. PEL (short term) 15 minutes: 10 mg/m³. Form: Mist. ACGIH TLV (United States, 1/2024) [Mineral Oil, pure, highly and severely refined] TWA 8 hours: 5 mg/m³. Form: Inhalable fraction. |
| residual oils (petroleum), hydrotreated | Workplace Safety and Health Act (Singapore, 6/2024) [Oil Mist, mineral] PEL (long term) 8 hours: 5 mg/m³. Form: Mist. PEL (short term) 15 minutes: 10 mg/m³. Form: Mist. ACGIH TLV (United States, 1/2024) [Mineral Oil, pure, highly and severely refined] TWA 8 hours: 5 mg/m³. Form: Inhalable fraction. |
| distillates (petroleum), hydrotreated heavy paraffinic | Workplace Safety and Health Act (Singapore, 6/2024) [Oil Mist, mineral] PEL (long term) 8 hours: 5 mg/m³. Form: Mist. PEL (short term) 15 minutes: 10 mg/m³. Form: Mist. ACGIH TLV (United States, 1/2024) [Mineral Oil, pure, highly and severely refined] TWA 8 hours: 5 mg/m³. Form: Inhalable fraction. |
| red phosphorus | Workplace Safety and Health Act (Singapore, 6/2024) PEL (long term) 8 hours: 0.02 ppm. PEL (long term) 8 hours: 0.1 mg/m³. |
| distillates (petroleum), hydrotreated heavy naphthenic | Workplace Safety and Health Act (Singapore, 6/2024) [Oil Mist, mineral] PEL (long term) 8 hours: 5 mg/m³. Form: Mist. PEL (short term) 15 minutes: 10 mg/m³. Form: Mist. ACGIH TLV (United States, 1/2024) [Mineral Oil, pure, highly and severely refined] TWA 8 hours: 5 mg/m³. Form: Inhalable fraction. |
| hydrogen sulphide | [Air contaminant - Decomposition product(s)] Workplace Safety and Health Act (Singapore, 6/2024) PEL (long term) 8 hours: 10 ppm. PEL (long term) 8 hours: 14 mg/m³. PEL (short term) 15 minutes: 21 mg/m³. PEL (short term) 15 minutes: 15 ppm. ACGIH TLV (United States, 1/2024) TWA 8 hours: 1 ppm. |

Section 8. Exposure controls/personal protection

STEL 15 minutes: 5 ppm.

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STEL 15 minutes: 10 ppm.

STEL 15 minutes: 14 mg/m³.

TWA 8 hours: 5 ppm.

TWA 8 hours: 7 mg/m³.

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid.
Colour : Grey

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Section 9. Physical and chemical properties and safety characteristics

Odour Not available. **Odour threshold** : Not available. pН : Not applicable. Not available. **Melting point/freezing point** : Not available. **Boiling point or initial**

boiling point and boiling

range

: Open cup: 280°C (536°F) [ASTM D 92] Flash point

Evaporation rate : Not available. **Flammability** : Ignitable Lower and upper explosion : Lower: 0.9% limit/flammability limit Upper: 7%

: <0.1 mm Hg [20 °C] Vapour pressure

Relative vapour density : >2 [Air = 1]

Relative density : 1

Solubility in water Negligible : Not applicable. Partition coefficient: n-

octanol/water

: Not available. **Auto-ignition temperature Decomposition temperature** : Not available.

Viscosity : 464 cSt [40 °C] [ASTM D 445]

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. Reactivity

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid High energy sources of ignition. Excessive heat.

Incompatible materials : Strong oxidisers

Hazardous decomposition

products

: hydrogen sulphide

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Conclusion/Summary

Inhalation : Minimally Toxic. No end point data for material. Based on assessment of the

components.

Dermal : Minimally Toxic. No end point data for material. Based on assessment of the

components.

Oral : Minimally Toxic. No end point data for material. Based on assessment of the

components.

Irritation/Corrosion

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Section 11. Toxicological information

Conclusion/Summary

Skin

: Mildly irritating to skin with prolonged exposure. No end point data for material. Based on assessment of the components.

Eyes

: Severely irritating, and may seriously damage eye tissue. No end point data for material. Based on assessment of the components.

Respiratory

: Negligible hazard at ambient/normal handling temperatures. No end point data for material. Elevated temperatures or mechanical action may form vapours, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs.

Respiratory or skin sensitization

Conclusion/Summary

Skin

: May cause allergic skin reaction. No end point data for material. Based on assessment of the components.

Respiratory

: Not expected to be a respiratory sensitizer. No end point data for material.

Mutagenicity

Conclusion/Summary

: Not expected to be a germ cell mutagen. No end point data for material. Based on assessment of the components.

Carcinogenicity

Conclusion/Summary

: Not expected to cause cancer. No end point data for material. Based on assessment of the components.

Reproductive toxicity

Conclusion/Summary

: Not expected to be a reproductive toxicant. No end point data for material. Based on assessment of the components.

Specific target organ toxicity (single exposure)

Conclusion/Summary

: Not expected to cause organ damage from a single exposure. No end point data for material.

Specific target organ toxicity (repeated exposure)

| Product/ingredient name | Category | Target organs |
|-------------------------|-----------------|---------------|
| MG 462 MOLY ADD BLEND | Not applicable. | - |

Conclusion/Summary

: Not expected to cause organ damage from prolonged or repeated exposure. No end point data for material. Based on assessment of the components.

Aspiration hazard

Conclusion/Summary

: Not expected to be an aspiration hazard. Based on physico-chemical properties of the material. No end point data for material.

Other information

Contains

: Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitising in test animals.

Section 12. Ecological information

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

Toxicity

Conclusion/Summary

Acute toxicity : Harmful to aquatic life.

Chronic toxicity: Harmful to aquatic life with long lasting effects.

Persistence and degradability

Biodegradability : Base oil component -- Expected to be inherently biodegradable

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Section 12. Ecological information

Bioaccumulative potential

Conclusion/Summary

: Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

Mobility in soil Mobility

: Base oil component -- Expected to partition to sediment and wastewater solids. Low solubility and floats and is expected to migrate from water to the land.

Other ecological information

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

Section 14. Transport information

| | ADR | IMDG | IATA |
|----------------------------|----------------|----------------|----------------|
| UN number | Not regulated. | Not regulated. | Not regulated. |
| UN proper shipping name | - | - | - |
| Transport hazard class(es) | - | - | - |
| | | | |
| Packing group | - | - | - |
| Environmental hazards | No. | No. | No. |

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according

: Not applicable.

to IMO instruments

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Section 15. Regulatory information

Material is hazardous as defined by Specification for hazard communication for hazardous chemicals and dangerous goods (Singapore Standard SS586) Part 2:2014 - Globally harmonised system of classification and labelling of chemicals - Singapore's adaptations.

Singapore – hazardous chemical under government control, Second Schedule of the Environmental Protection And Management Act S 436, National Environment Agency

None

Inventory list

Australia inventory (AIIC) : All components are listed or exempted. Canada inventory (DSL-NDSL) : All components are listed or exempted. China inventory (IECSC) : All components are listed or exempted. Japan inventory (CSCL) : All components are listed or exempted. : All components are listed or exempted.

Japan inventory (Industrial Safety and

Health Act)

New Zealand Inventory of Chemicals : All components are listed or exempted.

(NZIoC)

Philippines inventory (PICCS) : All components are listed or exempted. Korea inventory (KECI) : All components are listed or exempted. : All components are listed or exempted.

Taiwan Chemical Substances Inventory

(TCSI)

United States inventory (TSCA 8b) : All components are active or exempted.

Section 16. Other information

History

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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

References : Not available.

Indicates information that has changed from previously issued version.

Product code : 2020C02025A6 P000004002

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Section 16. Other information

which they directly or indirectly hold any interest."

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